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D3065-041
Job Sheet 182273



Part No: D3065-041

Job Qty: 20 ea **17x** **DAS** **21** **9-89**

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/7/18	0.00	0.00	Start Up Small Fab-1		DAS 30 9-89 SLA DAS 21 9-89
100	Small Fab	20 pcs		9/7/18	0.00	4.40	Small Fab-2		
110	QC	20 pcs		9/7/18	0.00	0.00	QC5		
120	Packaging	20 pcs		9/7/18	0.00	0.00	Packaging3-1		
130	QC21-SA	20 Ea		9/7/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5107520 14x 5105097 3x
D3065-3	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5105212
D3065-5	Step Leg	40 Ea (2 ea)	90-Start up Operation	5081378 4x 5109577 30x
D3065-7	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5105214 8x 5107518 9x
MS20470AD4-4	Rivet, Universal Head	600 Ea (30 ea)	90-Start up Operation	5106821

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	20	14	0
	D3065-3	20	37	0
	D3065-5	40	45	0
	D3065-7	20	28	0
	MS20470AD4-4	600	2,490	0



Container No: S114110



Part: D3065-041

Job No. 182273

Serial No/Batch: S114110

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/18

cations

d not be found.

Plex 8/21/18 11:32 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
SEP 27 2018				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					